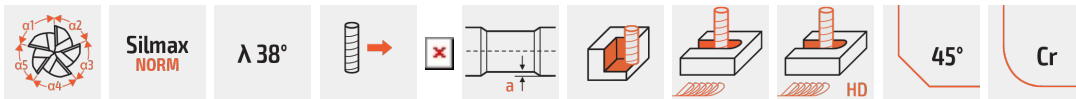
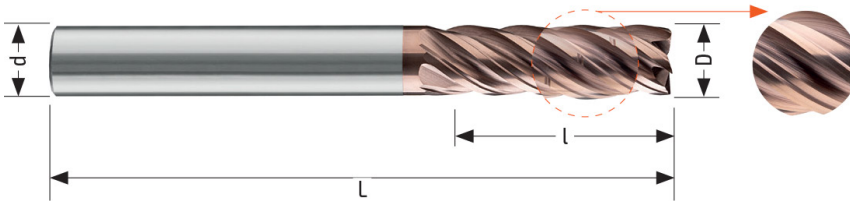






HM TIS 185T Frese per titanio, superleghe e acciaio inox

 Visit the online Product Sheet


TIS | 185T

5 fl ute end mill with long helix and with chip braker 3xD



| Materials | Coatings | Series long |
|----------------------------|-------------------------|---|
| Ferritic/Martensitic steel | Balinit® Tisaflex (HMH) |  |
| Austenitic steel | |  |
| PH Duplex | |  |
| Titanium | |  |

50 Articoli | 2 Pages | This tool is available in 6 diameters.

 Please consider the environment, before printing this document.

| D h10 | d h6 | L | l | Cr/r | 45° | Z | Shank ref. | Coatings (Balinit®) | Code |
|----------|---------|-----|-------|------|------|---|------------|------------------------|-----------------|
| 6,00 | 6,00 | 64 | 19,00 | — | 0,15 | 5 | HA | Tisaflex (HMH) | HMH185T060 |
| 6,00 | 6,00 | 64 | 19,00 | — | 0,15 | 5 | HB | Tisaflex (HMH) | HMH185T060W |
| 8,00 | 8,00 | 70 | 25,00 | — | 0,20 | 5 | HA | Tisaflex (HMH) | HMH185T080 |
| 8,00 | 8,00 | 70 | 25,00 | — | 0,20 | 5 | HB | Tisaflex (HMH) | HMH185T080W |
| 10,00 | 10,00 | 78 | 31,00 | — | 0,20 | 5 | HA | Tisaflex (HMH) | HMH185T100 |
| 10,00 | 10,00 | 78 | 31,00 | — | 0,20 | 5 | HB | Tisaflex (HMH) | HMH185T100W |
| 12,00 | 12,00 | 92 | 38,00 | — | 0,25 | 5 | HA | Tisaflex (HMH) | HMH185T120 |
| 12,00 | 12,00 | 92 | 38,00 | — | 0,25 | 5 | HB | Tisaflex (HMH) | HMH185T120W |
| 16,00 | 16,00 | 110 | 50,00 | — | 0,30 | 5 | HA | Tisaflex (HMH) | HMH185T160 |
| 16,00 | 16,00 | 110 | 50,00 | — | 0,30 | 5 | HB | Tisaflex (HMH) | HMH185T160W |
| 20,00 | 20,00 | 125 | 62,00 | — | 0,30 | 5 | HA | Tisaflex (HMH) | HMH185T200 |
| 20,00 | 20,00 | 125 | 62,00 | — | 0,30 | 5 | HB | Tisaflex (HMH) | HMH185T200W |
| 6,00 | 6,00 | 64 | 19,00 | 0,50 | — | 5 | HA | Tisaflex (HMH) | HMH185T060CR05 |
| 6,00 | 6,00 | 64 | 19,00 | 0,50 | — | 5 | HB | Tisaflex (HMH) | HMH185T060CR05W |
| 6,00 | 6,00 | 64 | 19,00 | 1,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T060CR10 |
| 6,00 | 6,00 | 64 | 19,00 | 1,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T060CR10W |
| 8,00 | 8,00 | 70 | 25,00 | 0,50 | — | 5 | HA | Tisaflex (HMH) | HMH185T080CR05 |
| 8,00 | 8,00 | 70 | 25,00 | 0,50 | — | 5 | HB | Tisaflex (HMH) | HMH185T080CR05W |
| 8,00 | 8,00 | 70 | 25,00 | 1,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T080CR10 |
| 8,00 | 8,00 | 70 | 25,00 | 1,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T080CR10W |
| 8,00 | 8,00 | 70 | 25,00 | 2,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T080CR20 |
| 8,00 | 8,00 | 70 | 25,00 | 2,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T080CR20W |
| 10,00 | 10,00 | 78 | 31,00 | 0,50 | — | 5 | HA | Tisaflex (HMH) | HMH185T100CR05 |
| 10,00 | 10,00 | 78 | 31,00 | 0,50 | — | 5 | HB | Tisaflex (HMH) | HMH185T100CR05W |
| 10,00 | 10,00 | 78 | 31,00 | 1,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T100CR10 |
| 10,00 | 10,00 | 78 | 31,00 | 1,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T100CR10W |
| 10,00 | 10,00 | 78 | 31,00 | 2,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T100CR20 |
| 10,00 | 10,00 | 78 | 31,00 | 2,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T100CR20W |
| 12,00 | 12,00 | 92 | 38,00 | 0,50 | — | 5 | HA | Tisaflex (HMH) | HMH185T120CR05 |
| 12,00 | 12,00 | 92 | 38,00 | 0,50 | — | 5 | HB | Tisaflex (HMH) | HMH185T120CR05W |
| 12,00 | 12,00 | 92 | 38,00 | 1,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T120CR10 |
| 12,00 | 12,00 | 92 | 38,00 | 1,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T120CR10W |
| 12,00 | 12,00 | 92 | 38,00 | 2,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T120CR20 |
| 12,00 | 12,00 | 92 | 38,00 | 2,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T120CR20W |
| 12,00 | 12,00 | 92 | 38,00 | 3,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T120CR30 |
| 12,00 | 12,00 | 92 | 38,00 | 3,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T120CR30W |
| 16,00 | 16,00 | 110 | 50,00 | 1,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T160CR10 |
| 16,00 | 16,00 | 110 | 50,00 | 1,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T160CR10W |
| 16,00 | 16,00 | 110 | 50,00 | 2,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T160CR20 |
| 16,00 | 16,00 | 110 | 50,00 | 2,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T160CR20W |
| 16,00 | 16,00 | 110 | 50,00 | 3,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T160CR30 |
| 16,00 | 16,00 | 110 | 50,00 | 3,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T160CR30W |
| 16,00 | 16,00 | 110 | 50,00 | 4,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T160CR40 |
| 16,00 | 16,00 | 110 | 50,00 | 4,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T160CR40W |
| 20,00 | 20,00 | 125 | 62,00 | 2,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T200CR20 |
| 20,00 | 20,00 | 125 | 62,00 | 2,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T200CR20W |
| 20,00 | 20,00 | 125 | 62,00 | 3,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T200CR30 |
| 20,00 | 20,00 | 125 | 62,00 | 3,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T200CR30W |
| 20,00 | 20,00 | 125 | 62,00 | 4,00 | — | 5 | HA | Tisaflex (HMH) | HMH185T200CR40 |
| 20,00 | 20,00 | 125 | 62,00 | 4,00 | — | 5 | HB | Tisaflex (HMH) | HMH185T200CR40W |