

TAP

TAP_S

00025

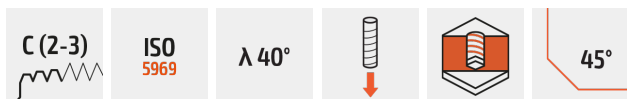
Maschi: Linea Standard



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Product Sheet

TAP_S | 00025

228 HSSE machine taps for blind holes. 40° Helix, tapered



Materials

Steel < 800 n/mm²



Steel < 1000 n/mm²



Ferritic/Martensitic steel



Austenitic steel



PH Duplex



Aluminium



Coatings

Balinit® TiN (NIT)

Vaporized (VA)

19 Articoli | 2 Pages | This tool is available in 11 diameters and 2 coatings.

Please consider the environment, before printing this document.

dv	D	TPI	L	I	d	a	Z	Norm	Dpr	Coatings (Balinit®)	Code
1/8"	9,73	28	90	17,00	7,00	5,50	3	DIN 5156	8,80	TiN (NIT)	T00025T01800001
1/4"	13,16	19	100	23,00	11,00	9,00	4	DIN 5156	11,80	TiN (NIT)	T00025T01400001
3/8"	16,66	19	100	23,00	12,00	9,00	4	DIN 5156	15,25	TiN (NIT)	T00025T03800001
1/2"	20,96	14	125	29,00	16,00	12,00	5	DIN 5156	19,00	TiN (NIT)	T00025T01200001
5/8"	22,91	14	125	29,00	18,00	14,50	5	DIN 5156	21,00	TiN (NIT)	T00025T05800001
3/4"	26,44	14	140	29,00	20,00	16,00	5	DIN 5156	24,50	TiN (NIT)	T00025T03400001
7/8"	30,20	14	150	32,00	22,00	18,00	5	DIN 5156	28,25	TiN (NIT)	T00025T07800001
1"	33,25	11	160	34,50	25,00	20,00	5	DIN 5156	30,75	TiN (NIT)	T00025T01000001
1/8"	9,73	28	90	17,00	7,00	5,50	3	DIN 5156	8,80	Vaporized (VA)	T00025V01800001
1/4"	13,16	19	100	23,00	11,00	9,00	4	DIN 5156	11,80	Vaporized (VA)	T00025V01400001
3/8"	16,66	19	100	23,00	12,00	9,00	4	DIN 5156	15,25	Vaporized (VA)	T00025V03800001
1/2"	20,96	14	125	29,00	16,00	12,00	5	DIN 5156	19,00	Vaporized (VA)	T00025V01200001
5/8"	22,91	14	125	29,00	18,00	14,50	5	DIN 5156	21,00	Vaporized (VA)	T00025V05800001
3/4"	26,44	14	140	29,00	20,00	16,00	5	DIN 5156	24,50	Vaporized (VA)	T00025V03400001
7/8"	30,20	14	150	32,00	22,00	18,00	5	DIN 5156	28,25	Vaporized (VA)	T00025V07800001
1"	33,25	11	160	34,50	25,00	20,00	5	DIN 5156	30,75	Vaporized (VA)	T00025V01000001
1 1/8"	37,90	11	170	34,50	28,00	22,00	5	DIN 5156	35,50	Vaporized (VA)	T00025V01180001
1 1/4"	41,91	11	170	34,50	32,00	24,00	5	DIN 5156	39,50	Vaporized (VA)	T00025V01140001
1 1/2"	47,80	11	190	37,50	36,00	29,00	6	DIN 5156	42,25	Vaporized (VA)	T00025V01120001