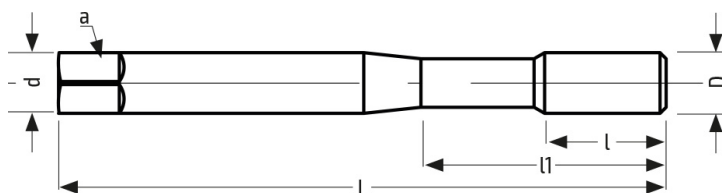




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Product Sheet

TAP_P | 00034

HSS-PmCo forming taps with lubrication grooves



Materials

Steel < 800 N/mm²



Steel < 1000 N/mm²



Ferritic/Martensitic steel



Austenitic steel



Aluminium



Coatings

Threadmax (TIH1)



14 Articoli | 2 Pages | This tool is available in 14 diameters.

 Please consider the environment, before printing this document.

dv	D	P	L	I	I1	d	a	Z	Norm	Dpr	Coatings (Balinit®)	Code
M2	2,00	0,40	45	7,00	11,0	2,80	2,10	3	DIN 2174 (371)	1,85	Threadmax (TIH1)	T00034G00200001
M2,5	2,50	0,45	50	9,00	15,0	2,80	2,10	3	DIN 2174 (371)	2,30	Threadmax (TIH1)	T00034G00250001
M3	3,00	0,50	56	10,00	18,0	3,50	2,70	4	DIN 2174 (371)	2,80	Threadmax (TIH1)	T00034G00300001
M3,5	3,50	0,60	56	11,00	20,0	4,00	3,00	4	DIN 2174 (371)	3,25	Threadmax (TIH1)	T00034G00350001
M4	4,00	0,70	63	12,00	21,0	4,50	3,40	5	DIN 2174 (371)	3,70	Threadmax (TIH1)	T00034G00400001
M5	5,00	0,80	70	14,00	24,5	6,00	4,90	5	DIN 2174 (371)	4,65	Threadmax (TIH1)	T00034G00500001
M6	6,00	1,00	80	16,00	29,0	6,00	4,90	5	DIN 2174 (371)	5,55	Threadmax (TIH1)	T00034G00600001
M8	8,00	1,25	90	18,00	33,0	8,00	6,20	5	DIN 2174 (371)	7,40	Threadmax (TIH1)	T00034G00800001
M10	10,00	1,50	100	20,00	36,0	10,00	8,00	5	DIN 2174 (371)	9,30	Threadmax (TIH1)	T00034G01000001
M12	12,00	1,75	110	24,00	—	9,00	7,00	5	DIN 2174 (376)	11,20	Threadmax (TIH1)	T00034G01200001
M14	14,00	2,00	110	25,00	—	11,00	9,00	6	DIN 2174 (376)	13,10	Threadmax (TIH1)	T00034G01400001
M16	16,00	2,00	110	28,00	—	12,00	9,00	6	DIN 2174 (376)	15,10	Threadmax (TIH1)	T00034G01600001
M18	18,00	2,50	125	28,00	—	14,00	11,00	8	DIN 2174 (376)	16,90	Threadmax (TIH1)	T00034G01800001
M20	20,00	2,50	140	30,00	—	16,00	12,00	8	DIN 2174 (376)	18,90	Threadmax (TIH1)	T00034G02000001