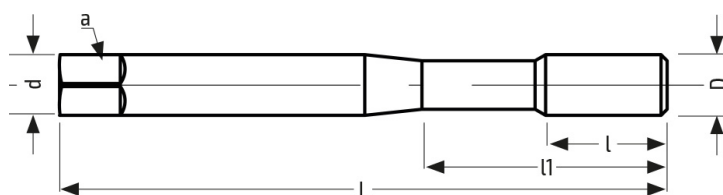




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Product Sheet

TAP_P | 00031

HSS-PmCo machine taps for through holes straight flute, corrected entry



Materials

Steel < 800 n/mm²



Steel < 1000 n/mm²



Steel < 1300 n/mm²



Ferritic/Martensitic steel



Austenitic steel



PH Duplex



Aluminium



Copper



Coatings

Threadmax (TIH1)

24 Articoli | 2 Pages | This tool is available in 24 diameters.

 Please consider the environment, before printing this document.

dv	D	P	L	I	I1	d h9	a	Z	Norm	Dpr	Coatings (Balinit®)	Code
M1	1,00	0,25	40	5,50	7,5	2,50	2,10	2	DIN 371	0,75	Threadmax (TIH1)	T00031E00100001
M1,2	1,20	0,25	40	5,50	7,5	2,50	2,10	2	DIN 371	0,95	Threadmax (TIH1)	T00031E00120001
M1,4	1,40	0,30	40	7,00	10,0	2,50	2,10	2	DIN 371	1,10	Threadmax (TIH1)	T00031E00140001
M1,6	1,60	0,35	40	8,00	11,0	2,50	2,10	2	DIN 371	1,25	Threadmax (TIH1)	T00031E00160001
M1,7	1,70	0,35	40	8,00	11,0	2,50	2,10	2	DIN 371	1,35	Threadmax (TIH1)	T00031E00170001
M1,8	1,80	0,35	40	8,00	11,0	2,50	2,10	2	DIN 371	1,45	Threadmax (TIH1)	T00031E00180001
M2	2,00	0,40	45	7,00	11,0	2,80	2,10	3	DIN 371	1,60	Threadmax (TIH1)	T00031E00200001
M2,5	2,50	0,45	50	9,00	15,0	2,80	2,10	3	DIN 371	2,05	Threadmax (TIH1)	T00031E00250001
M3	3,00	0,50	56	10,00	18,0	3,50	2,70	3	DIN 371	2,50	Threadmax (TIH1)	T00031E00300001
M4	4,00	0,70	63	12,00	21,0	4,50	3,40	3	DIN 371	3,30	Threadmax (TIH1)	T00031E00400001
M5	5,00	0,80	70	14,00	24,5	6,00	4,90	3	DIN 371	4,20	Threadmax (TIH1)	T00031E00500001
M6	6,00	1,00	80	16,00	29,0	6,00	4,90	3	DIN 371	5,00	Threadmax (TIH1)	T00031E00600001
M8	8,00	1,25	90	18,00	33,0	8,00	6,20	3	DIN 371	6,80	Threadmax (TIH1)	T00031E00800001
M10	10,00	1,50	100	20,00	36,0	10,00	8,00	3	DIN 371	8,50	Threadmax (TIH1)	T00031E01000001
M12	12,00	1,75	110	24,00	—	9,00	7,00	4	DIN 376	10,20	Threadmax (TIH1)	T00031E01200001
M14	14,00	2,00	110	25,00	—	11,00	9,00	4	DIN 376	12,00	Threadmax (TIH1)	T00031E01400001
M16	16,00	2,00	110	28,00	—	12,00	9,00	4	DIN 376	14,00	Threadmax (TIH1)	T00031E01600001
M18	18,00	2,50	125	32,00	—	14,00	11,00	4	DIN 376	15,50	Threadmax (TIH1)	T00031E01800001
M20	20,00	2,50	140	32,00	—	16,00	12,00	4	DIN 376	17,50	Threadmax (TIH1)	T00031E02000001
M24	24,00	3,00	160	36,00	—	18,00	14,50	4	DIN 376	21,00	Threadmax (TIH1)	T00031E02400001
M27	27,00	3,00	160	36,00	—	20,00	16,00	4	DIN 376	24,00	Threadmax (TIH1)	T00031E02700001
M30	30,00	3,50	180	40,00	—	22,00	18,00	4	DIN 376	26,50	Threadmax (TIH1)	T00031E03000001
M33	33,00	3,50	180	40,00	—	25,00	20,00	5	DIN 376	29,50	Threadmax (TIH1)	T00031E03300001
M36	36,00	4,00	200	55,00	—	28,00	22,00	5	DIN 376	32,00	Threadmax (TIH1)	T00031E03600001