

HSS

SGR

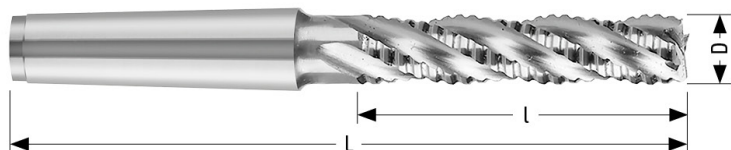
060B

Frese a Sgrossare in HSSCo8

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Product Sheet

SGR | 060B

Roughing end mill, long version

ISO
1641/1
DIN
845L $\lambda 30^\circ$
 $\gamma 12^\circ$ 

45°

Materials

Steel < 800 n/mm²Steel < 1000 n/mm²

Grey cast iron



Coatings

Balinit® Alcrona (NIG)

Uncoated (SIL)

22 Articoli | 2 Pages | This tool is available in 11 diameters and 2 coatings.



Please consider the environment, before printing this document.

D k12	d	L	I	45°	Z	Shank ref.	Coatings (Balinit®)	Code
18,00	17,78	148	63,00	0,60	4	FORMC	Alcrona (NIG)	NIG060B16
18,00	17,78	148	63,00	0,60	4	FORMC	Alcrona (NIG)	NIG060B18
20,00	23,83	177	75,00	0,70	4	FORMC	Alcrona (NIG)	NIG060B20
22,00	23,83	177	75,00	0,70	4	FORMC	Alcrona (NIG)	NIG060B22
25,00	23,83	192	90,00	0,70	5	FORMC	Alcrona (NIG)	NIG060B25
28,00	23,83	192	90,00	0,90	5	FORMC	Alcrona (NIG)	NIG060B28
30,00	23,83	192	90,00	0,90	5	FORMC	Alcrona (NIG)	NIG060B30
32,00	31,27	231	106,00	0,90	5	FORMC	Alcrona (NIG)	NIG060B32
36,00	31,27	231	106,00	0,90	5	FORMC	Alcrona (NIG)	NIG060B36
40,00	31,27	250	125,00	0,90	6	FORMC	Alcrona (NIG)	NIG060B40
50,00	44,40	308	150,00	0,90	6	FORMC	Alcrona (NIG)	NIG060B50
16,00	17,78	148	63,00	0,60	4	FORMC	Uncoated (SIL)	SIL060B16
18,00	17,78	148	63,00	0,60	4	FORMC	Uncoated (SIL)	SIL060B18
20,00	23,83	177	75,00	0,70	4	FORMC	Uncoated (SIL)	SIL060B20
22,00	23,83	177	75,00	0,70	4	FORMC	Uncoated (SIL)	SIL060B22
25,00	23,83	192	90,00	0,70	5	FORMC	Uncoated (SIL)	SIL060B25
28,00	23,83	192	90,00	0,90	5	FORMC	Uncoated (SIL)	SIL060B28
30,00	23,83	192	90,00	0,90	5	FORMC	Uncoated (SIL)	SIL060B30
32,00	31,27	231	106,00	0,90	5	FORMC	Uncoated (SIL)	SIL060B32
36,00	31,27	231	106,00	0,90	5	FORMC	Uncoated (SIL)	SIL060B36
40,00	31,27	250	125,00	0,90	6	FORMC	Uncoated (SIL)	SIL060B40
50,00	44,40	308	150,00	0,90	6	FORMC	Uncoated (SIL)	SIL060B50