

HSS

SGR

052F

Frese a Sgrossare in HSSCo8

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Product Sheet

SGR | 052F

Roughing end mill, regular version

ISO
1641/1
DIN
845K $\lambda 30^\circ$
 $\gamma 12^\circ$ 

Materials

Steel < 800 n/mm²Steel < 1000 n/mm²

Grey cast iron



Coatings

Balinit® Alcrona (NIG)

Uncoated (SIL)

20 Articoli | 2 Pages | This tool is available in 10 diameters and 2 coatings.



Please consider the environment, before printing this document.

D k12	d	L	I	45°	Z	Shank ref.	Coatings (Balinit®)	Code
16,00	17,78	117	32,00	0,60	4	FORMC	Alcrona (NIG)	NIG052F16
18,00	17,78	117	32,00	0,60	4	FORMC	Alcrona (NIG)	NIG052F18
20,00	17,78	123	38,00	0,70	4	FORMC	Alcrona (NIG)	NIG052F20
22,00	23,83	140	38,00	0,70	4	FORMC	Alcrona (NIG)	NIG052F22
25,00	23,83	147	45,00	0,70	4	FORMC	Alcrona (NIG)	NIG052F25
28,00	23,83	147	45,00	0,90	6	FORMC	Alcrona (NIG)	NIG052F28
30,00	23,83	147	45,00	0,90	6	FORMC	Alcrona (NIG)	NIG052F30
32,00	23,83	155	53,00	1,00	6	FORMC	Alcrona (NIG)	NIG052F32
36,00	31,27	178	53,00	0,90	6	FORMC	Alcrona (NIG)	NIG052F36
40,00	31,27	188	63,00	0,90	6	FORMC	Alcrona (NIG)	NIG052F40
16,00	17,78	117	32,00	0,60	4	FORMC	Uncoated (SIL)	SIL052F16
18,00	17,78	117	32,00	0,60	4	FORMC	Uncoated (SIL)	SIL052F18
20,00	17,78	123	38,00	0,70	4	FORMC	Uncoated (SIL)	SIL052F20
22,00	23,83	140	38,00	0,70	4	FORMC	Uncoated (SIL)	SIL052F22
25,00	23,83	147	45,00	0,70	4	FORMC	Uncoated (SIL)	SIL052F25
28,00	23,83	147	45,00	0,90	6	FORMC	Uncoated (SIL)	SIL052F28
30,00	23,83	147	45,00	0,90	6	FORMC	Uncoated (SIL)	SIL052F30
32,00	23,83	155	53,00	1,00	6	FORMC	Uncoated (SIL)	SIL052F32
36,00	31,27	178	53,00	0,90	6	FORMC	Uncoated (SIL)	SIL052F36
40,00	31,27	188	63,00	0,90	6	FORMC	Uncoated (SIL)	SIL052F40