

HSS

SGR

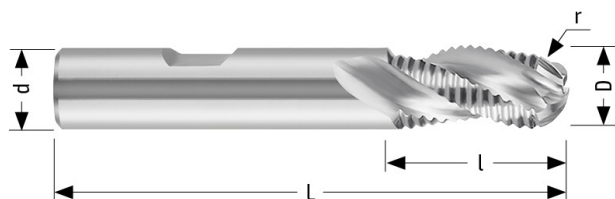
031F

Frese a Sgrossare in HSSCo8

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Product Sheet

SGR | 031F

Roughing end mill, regular version

ISO
1641/1
DIN
1889/1 $\lambda 30^\circ$
 $\gamma 12^\circ$ 

Materials

Steel < 800 N/mm²Steel < 1000 N/mm²

Grey cast iron



Coatings

Balinit® Alcrona (NIG)

Uncoated (SIL)

24 Articoli | 2 Pages | This tool is available in 12 diameters and 2 coatings.



Please consider the environment, before printing this document.

D	d	L	l	Cr/r	Z	Shank ref.	Coatings (Balinit®)	Code
6,00	6,00	57	13,00	3,00	3	FORMB	Alcrona (NIG)	NIG031F06
8,00	10,00	69	19,00	4,00	3	FORMB	Alcrona (NIG)	NIG031F08
10,00	10,00	72	22,00	5,00	3	FORMB	Alcrona (NIG)	NIG031F10
12,00	12,00	83	26,00	6,00	3	FORMB	Alcrona (NIG)	NIG031F12
14,00	12,00	83	26,00	7,00	4	FORMB	Alcrona (NIG)	NIG031F14
16,00	16,00	92	32,00	8,00	4	FORMB	Alcrona (NIG)	NIG031F16
18,00	16,00	92	32,00	9,00	4	FORMB	Alcrona (NIG)	NIG031F18
20,00	20,00	104	38,00	10,00	4	FORMB	Alcrona (NIG)	NIG031F20
22,00	20,00	104	38,00	11,00	4	FORMB	Alcrona (NIG)	NIG031F22
25,00	25,00	121	45,00	12,50	6	FORMB	Alcrona (NIG)	NIG031F25
30,00	25,00	121	45,00	15,00	6	FORMB	Alcrona (NIG)	NIG031F30
32,00	32,00	133	53,00	16,00	6	FORMB	Alcrona (NIG)	NIG031F32
6,00	6,00	57	13,00	3,00	3	FORMB	Uncoated (SIL)	SIL031F06
8,00	10,00	69	19,00	4,00	3	FORMB	Uncoated (SIL)	SIL031F08
10,00	10,00	72	22,00	5,00	3	FORMB	Uncoated (SIL)	SIL031F10
12,00	12,00	83	26,00	6,00	3	FORMB	Uncoated (SIL)	SIL031F12
14,00	12,00	83	26,00	7,00	4	FORMB	Uncoated (SIL)	SIL031F14
16,00	16,00	92	32,00	8,00	4	FORMB	Uncoated (SIL)	SIL031F16
18,00	16,00	92	32,00	9,00	4	FORMB	Uncoated (SIL)	SIL031F18
20,00	20,00	104	38,00	10,00	4	FORMB	Uncoated (SIL)	SIL031F20
22,00	20,00	104	38,00	11,00	4	FORMB	Uncoated (SIL)	SIL031F22
25,00	25,00	121	45,00	12,50	6	FORMB	Uncoated (SIL)	SIL031F25
30,00	25,00	121	45,00	15,00	6	FORMB	Uncoated (SIL)	SIL031F30
32,00	32,00	133	53,00	16,00	6	FORMB	Uncoated (SIL)	SIL031F32