

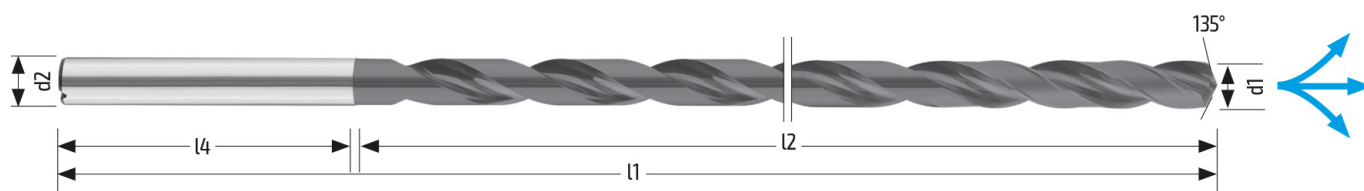
HMP PHP 3251A Punte HM per acciaio foratura profonda



Visit the online  
Product Sheet

# PHP | 3251A

25xD drill with internal coolant



## Materials

Steel < 800 n/mm<sup>2</sup>



Steel < 1000 n/mm<sup>2</sup>



Steel < 1300 n/mm<sup>2</sup>



Grey cast iron



## Coatings

Balinit® Latuma (HMC)

13 Articoli | 2 Pages | This tool is available in 13 diameters.

 Please consider the environment, before printing this document.

| d1<br>h7 | d2<br>h6 | lu     | l2    | l4   | l1  | Coatings<br>(Balinit®) | Code        |
|----------|----------|--------|-------|------|-----|------------------------|-------------|
| 3,00     | 4,00     | 87,00  | 91,0  | 32,0 | 125 | Latuma (HMC)           | HMC3251A030 |
| 3,50     | 4,00     | 101,00 | 106,0 | 32,0 | 140 | Latuma (HMC)           | HMC3251A035 |
| 4,00     | 4,00     | 100,00 | 106,0 | 32,0 | 140 | Latuma (HMC)           | HMC3251A040 |
| 5,00     | 5,00     | 127,00 | 134,0 | 34,0 | 170 | Latuma (HMC)           | HMC3251A050 |
| 5,50     | 6,00     | 139,00 | 147,0 | 36,0 | 185 | Latuma (HMC)           | HMC3251A055 |
| 6,00     | 6,00     | 151,00 | 160,0 | 36,0 | 200 | Latuma (HMC)           | HMC3251A060 |
| 7,00     | 7,00     | 175,00 | 185,0 | 38,0 | 225 | Latuma (HMC)           | HMC3251A070 |
| 8,00     | 8,00     | 201,00 | 213,0 | 40,0 | 255 | Latuma (HMC)           | HMC3251A080 |
| 9,00     | 9,00     | 225,00 | 238,0 | 40,0 | 280 | Latuma (HMC)           | HMC3251A090 |
| 10,00    | 10,00    | 253,00 | 268,0 | 40,0 | 310 | Latuma (HMC)           | HMC3251A100 |
| 11,00    | 11,00    | 277,00 | 293,0 | 45,0 | 340 | Latuma (HMC)           | HMC3251A110 |
| 12,00    | 12,00    | 300,00 | 318,0 | 45,0 | 365 | Latuma (HMC)           | HMC3251A120 |
| 14,00    | 14,00    | 352,00 | 373,0 | 50,0 | 425 | Latuma (HMC)           | HMC3251A140 |