

Silsaving

Frese multiapplicazione

816S

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Product Sheet

816S

2 flute ball nose end mill, regular version

6527 L  
6528 $\lambda 30^\circ$ 

## Materials

Steel < 800 n/mm<sup>2</sup>Steel < 1000 n/mm<sup>2</sup>Steel < 1300 n/mm<sup>2</sup>

Grey cast iron



Ferritic/Martensitic steel



Austenitic steel



## Coatings

Balinit® Alcrona (HMG)

## Series normal



16 Articoli | 2 Pages | This tool is available in 9 diameters.



Please consider the environment, before printing this document.

| D<br>h10 | d<br>h6 | L   | I     | Cr/r  | Z | Shank ref. | Coatings<br>(Balinit®) | Code       |
|----------|---------|-----|-------|-------|---|------------|------------------------|------------|
| 4,00     | 4,00    | 50  | 8,00  | 2,00  | 2 | HA         | Alcrona (HMG)          | 816S D. 4  |
| 5,00     | 5,00    | 50  | 10,00 | 2,50  | 2 | HA         | Alcrona (HMG)          | 816S D. 5  |
| 6,00     | 6,00    | 57  | 10,00 | 3,00  | 2 | HA         | Alcrona (HMG)          | 816S D. 6  |
| 6,00     | 6,00    | 57  | 10,00 | 3,00  | 2 | HB         | Alcrona (HMG)          | 816SW D. 6 |
| 8,00     | 8,00    | 63  | 16,00 | 4,00  | 2 | HA         | Alcrona (HMG)          | 816S D. 8  |
| 8,00     | 8,00    | 63  | 16,00 | 4,00  | 2 | HB         | Alcrona (HMG)          | 816SW D. 8 |
| 10,00    | 10,00   | 72  | 19,00 | 5,00  | 2 | HA         | Alcrona (HMG)          | 816S D.10  |
| 10,00    | 10,00   | 72  | 19,00 | 5,00  | 2 | HB         | Alcrona (HMG)          | 816SW D.10 |
| 12,00    | 12,00   | 83  | 22,00 | 6,00  | 2 | HA         | Alcrona (HMG)          | 816S D.12  |
| 12,00    | 12,00   | 83  | 22,00 | 6,00  | 2 | HB         | Alcrona (HMG)          | 816SW D.12 |
| 14,00    | 14,00   | 83  | 22,00 | 7,00  | 2 | HA         | Alcrona (HMG)          | 816S D.14  |
| 14,00    | 14,00   | 83  | 22,00 | 7,00  | 2 | HB         | Alcrona (HMG)          | 816SW D.14 |
| 16,00    | 16,00   | 92  | 26,00 | 8,00  | 2 | HA         | Alcrona (HMG)          | 816S D.16  |
| 16,00    | 16,00   | 92  | 26,00 | 8,00  | 2 | HB         | Alcrona (HMG)          | 816SW D.16 |
| 20,00    | 20,00   | 104 | 32,00 | 10,00 | 2 | HA         | Alcrona (HMG)          | 816S D.20  |
| 20,00    | 20,00   | 104 | 32,00 | 10,00 | 2 | HB         | Alcrona (HMG)          | 816SW D.20 |