

HSS

FIN

738

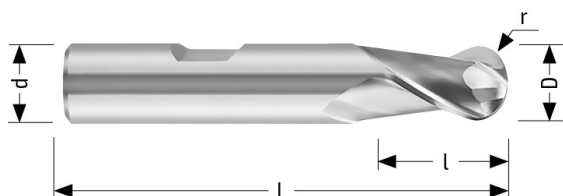
Frese a Finire in HSSCo8



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Product Sheet

VAN738025

ball nose end mill, short version



ISO
1641/I
DIN
327

λ 30°
 γ 12°



Details

Diameter of cutting edge D k10	2,50
Shank Diameter d	6,00
Overall Length L	49
Cutting length l	5,00
Corner Radius/Radius Cr/r	1,30
Number of Flutes Z	2
Shank references standard Shank ref.	FORMB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Uncoated (SIL)

Alternative Coatings

Balinit® Alcrona (NIG)

This tool is available in 16 diameters and 2 coatings.

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