

HSS

UTP

321

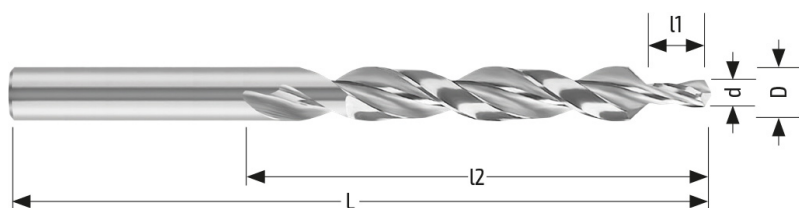
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Product Sheet

# UTP321012

Subland drill for tapped holes



DIN  
8378



## Details

|                                                |       |
|------------------------------------------------|-------|
| Counterbore diameter<br><b>dv</b>              | M12   |
| Diameter of cutting edge<br><b>D h8</b>        | 14,00 |
| Shank Diameter<br><b>d</b>                     | 13,50 |
| Flute length<br><b>L2</b>                      | 94,0  |
| Overall Length<br><b>L</b>                     | 142   |
| Neck diameter<br><b>d1</b>                     | 0,00  |
| Stepped Angle<br><b>α</b>                      | 90    |
| Guide diameter<br><b>d1</b>                    | 10,2  |
| Subland length<br><b>l1</b>                    | 30,0  |
| Number of Flutes<br><b>Z</b>                   | 2     |
| Shank references standard<br><b>Shank ref.</b> | FORMA |

## Materials

## Coatings

Uncoated (SIL)

Alternative Coatings

This tool is available in 7 diameters.

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