

T00034G01800001

HSS-PmCo forming taps with lubrication grooves



Details

Counterbore diameter	
dv	M18
Diameter of cutting edge	
D	18,00
Thread pitch	
P	2,50
Overall Length	
L	125
Cutting length	
l	28,00
Shank Diameter	
d	14,00
Flat	
a	11,00
Number of Flutes	
Z	8
References standard	
Norm	DIN 2174 (376)
Pre-hole	
Dpr	16,90

Materials

Steel < 800 n/mm ²
Steel < 1000 n/mm ²
Ferritic/Martensitic steel
Austenitic steel
Aluminium

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 14 diameters.

 Please consider the environment, before printing this document.