

TAP

TAP_P

00034

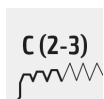
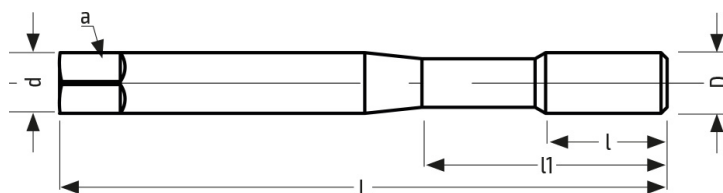
Maschi: Linea Performance



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Product Sheet

T00034G00600001

HSS-PmCo forming taps with lubrication grooves



DIN 13



45°

Details

Counterbore diameter	
dv	M6
Diameter of cutting edge	
D	6,00
Thread pitch	
P	1,00
Overall Length	
L	80
Cutting length	
l	16,00
Neck Relief Length	
l1	29,0
Shank Diameter	
d	6,00
Flat	
a	4,90
Number of Flutes	
Z	5
References standard	
Norm	DIN 2174 (371)
Pre-hole	
Dpr	5,55

Materials

Steel < 800 n/mm²



Steel < 1000 n/mm²



Ferritic/Martensitic steel



Austenitic steel



Aluminium



Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 14 diameters.

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