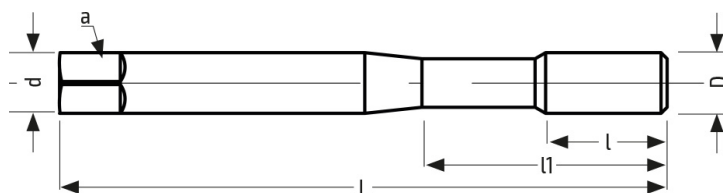




Visit the online
Product Sheet

T00034G00400001

HSS-PmCo forming taps with lubrication grooves



Details

Counterbore diameter	
dv	M4
Diameter of cutting edge	
D	4,00
Thread pitch	
P	0,70
Overall Length	
L	63
Cutting length	
l	12,00
Neck Relief Length	
l1	21,0
Shank Diameter	
d	4,50
Flat	
a	3,40
Number of Flutes	
Z	5
References standard	
Norm	DIN 2174 (371)
Pre-hole	
Dpr	3,70

Materials

Steel < 800 n/mm ²
Steel < 1000 n/mm ²
Ferritic/Martensitic steel
Austenitic steel
Aluminium

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 14 diameters.

 Please consider the environment, before printing this document.