

T00034G00250001

HSS-PmCo forming taps with lubrication grooves



Details

Counterbore diameter dv	M2,5
Diameter of cutting edge D	2,50
Thread pitch P	0,45
Overall Length L	50
Cutting length l	9,00
Neck Relief Length l1	15,0
Shank Diameter d	2,80
Flat a	2,10
Number of Flutes Z	3
References standard Norm	DIN 2174 (371)
Pre-hole Dpr	2,30

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 14 diameters.

 Please consider the environment, before printing this document.