

TAP

TAP_P

00032

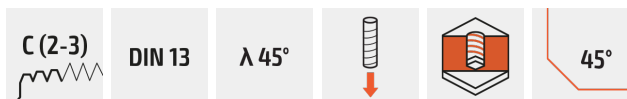
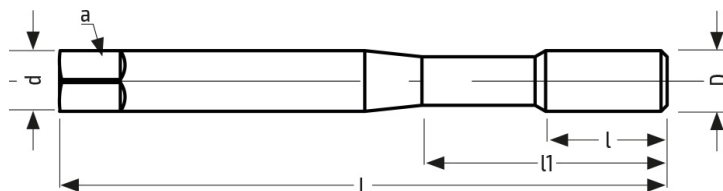
Maschi: Linea Performance



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Product Sheet

T00032E02400001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter	
dv	M24
Diameter of cutting edge	
D	24,00
Thread pitch	
P	3,00
Overall Length	
L	160
Cutting length	
l	32,00
Shank Diameter	
d h9	18,00
Flat	
a	14,50
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	21,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

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