

T00032E00800001

HSS-PmCo machine taps for blind holes 45° Helix



Details	Materials	Coatings
Counterbore diameter dv M8	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 8,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 1,25	Ferritic/Martensitic steel	
Overall Length L 90	Austenitic steel	
Cutting length l 14,00	PH Duplex	
Neck Relief Length l1 33,0	Aluminium	
Shank Diameter d h9 8,00		
Flat a 6,20		
Number of Flutes Z 3		
References standard Norm DIN 371		
Pre-hole Dpr 6,80		

This tool is available in 19 diameters.

Please consider the environment, before printing this document.