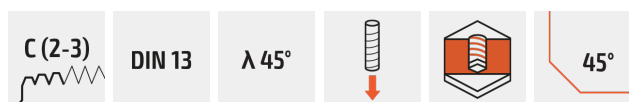
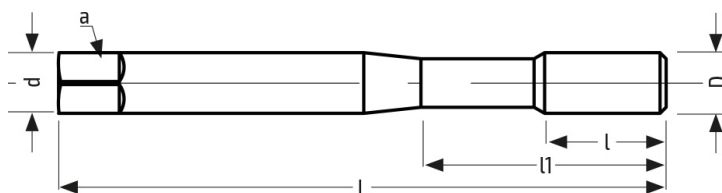


T00032E00600001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter dv	M6
Diameter of cutting edge D	6,00
Thread pitch P	1,00
Overall Length L	80
Cutting length l	12,00
Neck Relief Length l1	29,0
Shank Diameter d h9	6,00
Flat a	4,90
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	5,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

Please consider the environment, before printing this document.