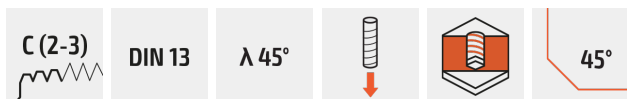


T00032E00500001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter dv	M5
Diameter of cutting edge D	5,00
Thread pitch P	0,80
Overall Length L	70
Cutting length l	10,00
Neck Relief Length l1	24,5
Shank Diameter d h9	6,00
Flat a	4,90
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	4,20

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

Please consider the environment, before printing this document.