

TAP

TAP_P

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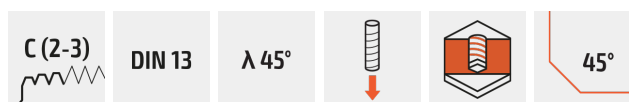
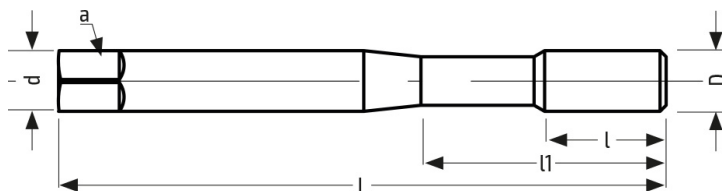
Maschi: Linea Performance



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Product Sheet

T00032E00400001

HSS-PmCo machine taps for blind holes 45° Helix



Details

Counterbore diameter dv	M4
Diameter of cutting edge D	4,00
Thread pitch P	0,70
Overall Length L	63
Cutting length l	8,50
Neck Relief Length l1	21,0
Shank Diameter d h9	4,50
Flat a	3,40
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	3,30

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 19 diameters.

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