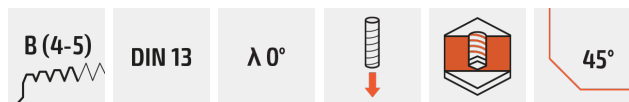
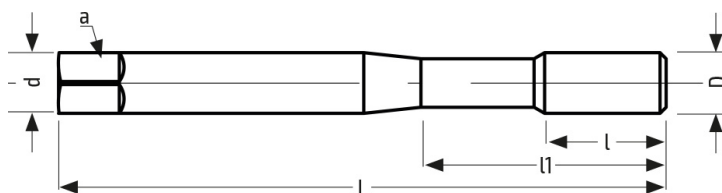


T00031E02000001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv M20	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 20,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 2,50	Steel < 1300 n/mm ²	
Overall Length L 140	Ferritic/Martensitic steel	
Cutting length l 32,00	Austenitic steel	
Shank Diameter d h9 16,00	PH Duplex	
Flat a 12,00	Aluminium	
Number of Flutes Z 4	Copper	
References standard Norm DIN 376		
Pre-hole Dpr 17,50		

This tool is available in 24 diameters.

Please consider the environment, before printing this document.