

TAP

TAP_P

00031

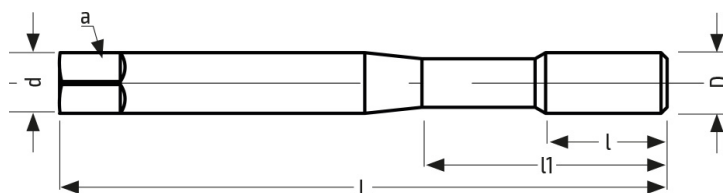
Maschi: Linea Performance



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Product Sheet

T00031E01200001

HSS-PmCo machine taps for through holes straight flute, corrected entry



B (4-5)



DIN 13

λ 0°



45°

Details

Counterbore diameter dv	M12
Diameter of cutting edge D	12,00
Thread pitch P	1,75
Overall Length L	110
Cutting length l	24,00
Shank Diameter d h9	9,00
Flat a	7,00
Number of Flutes Z	4
References standard Norm	DIN 376
Pre-hole Dpr	10,20

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	
Copper	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 24 diameters.



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