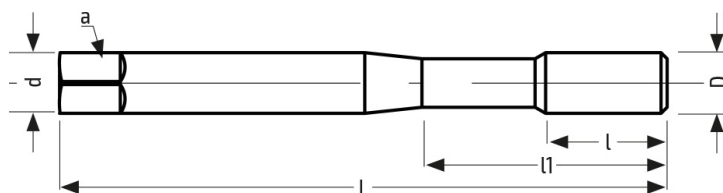


T00031E00400001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details

Counterbore diameter dv	M4
Diameter of cutting edge D	4,00
Thread pitch P	0,70
Overall Length L	63
Cutting length l	12,00
Neck Relief Length l1	21,0
Shank Diameter d h9	4,50
Flat a	3,40
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	3,30

Materials

Steel < 800 n/mm²	
Steel < 1000 n/mm²	
Steel < 1300 n/mm²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	
Copper	

Coatings

Threadmax (TIH1)

Alternative Coatings

This tool is available in 24 diameters.

 Please consider the environment, before printing this document.