

T00031E00300001

HSS-PmCo machine taps for through holes straight flute, corrected entry



Details	Materials	Coatings
Counterbore diameter dv M3	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 3,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 0,50	Steel < 1300 n/mm ²	
Overall Length L 56	Ferritic/Martensitic steel	
Cutting length l 10,00	Austenitic steel	
Neck Relief Length l1 18,0	PH Duplex	
Shank Diameter d h9 3,50	Aluminium	
Flat a 2,70	Copper	
Number of Flutes Z 3		
References standard Norm DIN 371		
Pre-hole Dpr 2,50		

This tool is available in 24 diameters.

 Please consider the environment, before printing this document.