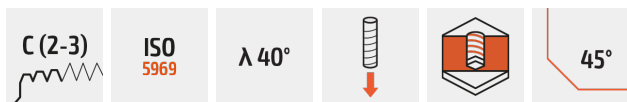


T00025V07800001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details	Materials	Coatings
Counterbore diameter dv 7/8"	Steel < 800 n/mm ²	Vaporized (VA)
Diameter of cutting edge D 30,20	Steel < 1000 n/mm ²	Alternative Coatings
TPI 14	Ferritic/Martensitic steel	Balinit® TiN (NIT)
Overall Length L 150	Austenitic steel	
Cutting length l 32,00	PH Duplex	
Shank Diameter d 22,00	Aluminium	
Flat a 18,00		
Number of Flutes Z 5		
References standard Norm DIN 5156		
Pre-hole Dpr 28,25		

This tool is available in 11 diameters and 2 coatings.

Please consider the environment, before printing this document.