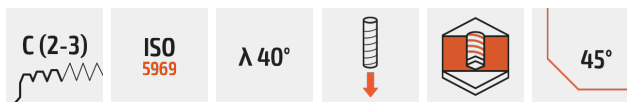
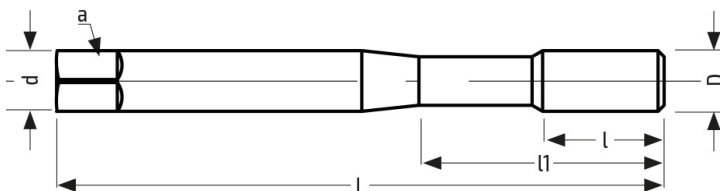


# T00025V03800001

228 HSSE machine taps for blind holes. 40° Helix, tapered



## Details

|                               |          |
|-------------------------------|----------|
| Counterbore diameter<br>dv    | 3/8"     |
| Diameter of cutting edge<br>D | 16,66    |
| TPI                           | 19       |
| Overall Length<br>L           | 100      |
| Cutting length<br>l           | 23,00    |
| Shank Diameter<br>d           | 12,00    |
| Flat<br>a                     | 9,00     |
| Number of Flutes<br>Z         | 4        |
| References standard<br>Norm   | DIN 5156 |
| Pre-hole<br>Dpr               | 15,25    |

## Materials

|                                |                        |
|--------------------------------|------------------------|
| Steel < 800 n/mm <sup>2</sup>  | <div><div></div></div> |
| Steel < 1000 n/mm <sup>2</sup> | <div><div></div></div> |
| Ferritic/Martensitic steel     | <div><div></div></div> |
| Austenitic steel               | <div><div></div></div> |
| PH Duplex                      | <div><div></div></div> |
| Aluminium                      | <div><div></div></div> |

## Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 11 diameters and 2 coatings.

 Please consider the environment, before printing this document.