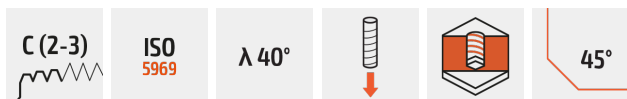
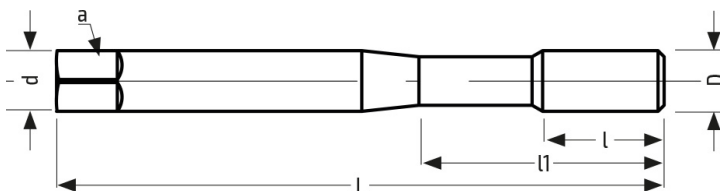


TAP TAP_S 00025 Maschi: Linea Standard


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Product Sheet

T00025V01180001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter dv	1 1/8"
Diameter of cutting edge D	37,90
TPI	11
Overall Length L	170
Cutting length l	34,50
Shank Diameter d	28,00
Flat a	22,00
Number of Flutes Z	5
References standard Norm	DIN 5156
Pre-hole Dpr	35,50

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 11 diameters and 2 coatings.

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