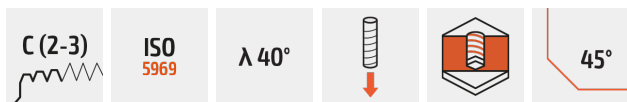


T00025V01000001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter dv	1"
Diameter of cutting edge D	33,25
TPI	11
Overall Length L	160
Cutting length l	34,50
Shank Diameter d	25,00
Flat a	20,00
Number of Flutes Z	5
References standard Norm	DIN 5156
Pre-hole Dpr	30,75

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 11 diameters and 2 coatings.

Please consider the environment, before printing this document.