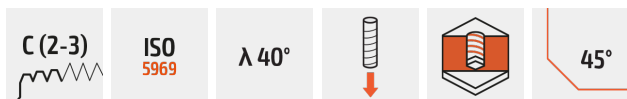


T00025T07800001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter dv	7/8"
Diameter of cutting edge D	30,20
TPI	14
Overall Length L	150
Cutting length l	32,00
Shank Diameter d	22,00
Flat a	18,00
Number of Flutes Z	5
References standard Norm	DIN 5156
Pre-hole Dpr	28,25

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 11 diameters and 2 coatings.

 Please consider the environment, before printing this document.