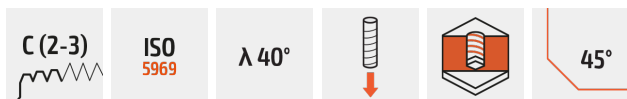


T00025T03800001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter dv	3/8"
Diameter of cutting edge D	16,66
TPI	19
Overall Length L	100
Cutting length l	23,00
Shank Diameter d	12,00
Flat a	9,00
Number of Flutes Z	4
References standard Norm	DIN 5156
Pre-hole Dpr	15,25

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 11 diameters and 2 coatings.

 Please consider the environment, before printing this document.