

TAP

TAP_S

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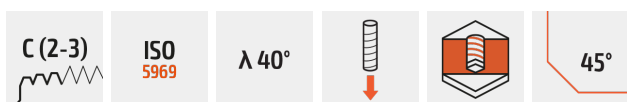
Maschi: Linea Standard



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Product Sheet

T00025T01400001

228 HSSE machine taps for blind holes. 40° Helix, tapered



Details

Counterbore diameter	
dv	1/4"
Diameter of cutting edge	
D	13,16
TPI	19
Overall Length	
L	100
Cutting length	
l	23,00
Shank Diameter	
d	11,00
Flat	
a	9,00
Number of Flutes	
Z	4
References standard	
Norm	DIN 5156
Pre-hole	
Dpr	11,80

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 11 diameters and 2 coatings.

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