

TAP

TAP_S

00024

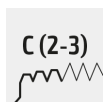
Maschi: Linea Standard



Visit the online
Product Sheet

T00024T00800001

HSSE forming taps with lubrication grooves



DIN 13

$\lambda 0^\circ$



45°

Details

Counterbore diameter dv	M8
Diameter of cutting edge D	8,00
Thread pitch P	1,25
Overall Length L	90
Cutting length l	18,00
Neck Relief Length l1	33,0
Shank Diameter d	8,00
Flat a	6,20
Number of Flutes Z	5
References standard Norm	DIN 371
Pre-hole Dpr	7,40

Materials

Steel < 800 n/mm ²	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

This tool is available in 14 diameters.

Please consider the environment, before printing this document.