

TAP

TAP_S

00024

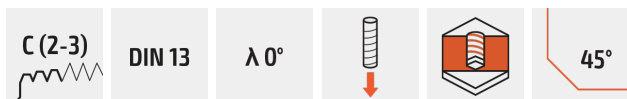
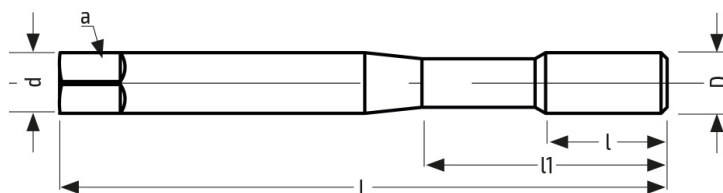
Maschi: Linea Standard



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Product Sheet

T00024T00400001

HSSE forming taps with lubrication grooves



Details

Counterbore diameter	
dv	M4
Diameter of cutting edge	
D	4,00
Thread pitch	
P	0,70
Overall Length	
L	63
Cutting length	
l	12,00
Neck Relief Length	
l1	21,0
Shank Diameter	
d	4,50
Flat	
a	3,40
Number of Flutes	
Z	5
References standard	
Norm	DIN 371
Pre-hole	
Dpr	3,70

Materials

Steel < 800 n/mm ²	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

This tool is available in 14 diameters.

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