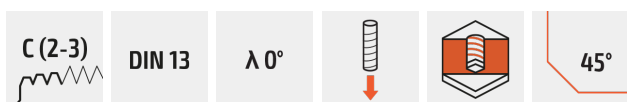


T00024T00350001

HSSE forming taps with lubrication grooves



Details

Counterbore diameter	
dv	M3,5
Diameter of cutting edge	
D	3,50
Thread pitch	
P	0,60
Overall Length	
L	56
Cutting length	
l	11,00
Neck Relief Length	
l1	20,0
Shank Diameter	
d	4,00
Flat	
a	3,00
Number of Flutes	
Z	4
References standard	
Norm	DIN 371
Pre-hole	
Dpr	3,25

Materials

Steel < 800 n/mm ²	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

This tool is available in 14 diameters.

 Please consider the environment, before printing this document.