

TAP

TAP_S

00023

Maschi: Linea Standard



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Product Sheet

T00023V02200001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter	
dv	M22
Diameter of cutting edge	
D	22,00
Thread pitch	
P	2,50
Overall Length	
L	140
Cutting length	
l	32,00
Shank Diameter	
d	18,00
Flat	
a	14,50
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	19,50

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 21 diameters and 2 coatings.

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