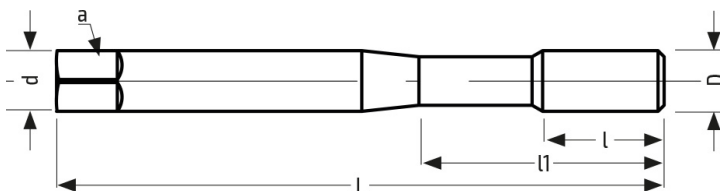


T00023V00900001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter	
dv	M9
Diameter of cutting edge	
D	9,00
Thread pitch	
P	1,25
Overall Length	
L	90
Cutting length	
l	18,00
Neck Relief Length	
l1	33,0
Shank Diameter	
d	9,00
Flat	
a	7,00
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	7,80

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 21 diameters and 2 coatings.

Please consider the environment, before printing this document.