

TAP

TAP_S

00023

Maschi: Linea Standard



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Product Sheet

T00023V00500001

HSSE machine taps for blind bores. 15° Helix



DIN 13

λ 15°



45°

Details

Counterbore diameter	
dv	M5
Diameter of cutting edge	
D	5,00
Thread pitch	
P	0,80
Overall Length	
L	70
Cutting length	
l	14,00
Neck Relief Length	
l1	24,5
Shank Diameter	
d	6,00
Flat	
a	4,90
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	4,20

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 21 diameters and 2 coatings.

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