

TAP

TAP_S

00023

Maschi: Linea Standard



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Product Sheet

T00023T00800001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter dv	M8
Diameter of cutting edge D	8,00
Thread pitch P	1,25
Overall Length L	90
Cutting length l	18,00
Neck Relief Length l1	33,0
Shank Diameter d	8,00
Flat a	6,20
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	6,80

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 21 diameters and 2 coatings.

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