

TAP

TAP_S

00023

Maschi: Linea Standard



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Product Sheet

T00023T00350001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter dv	M3,5
Diameter of cutting edge D	3,50
Thread pitch P	0,60
Overall Length L	56
Cutting length l	11,00
Neck Relief Length l1	20,0
Shank Diameter d	4,00
Flat a	3,00
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	2,90

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 21 diameters and 2 coatings.

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