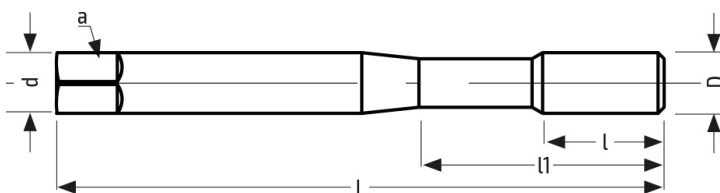


T00023T00250001

HSSE machine taps for blind bores. 15° Helix



Details

Counterbore diameter	
dv	M2,5
Diameter of cutting edge	
D	2,50
Thread pitch	
P	0,45
Overall Length	
L	50
Cutting length	
l	9,00
Neck Relief Length	
l1	15,0
Shank Diameter	
d	2,80
Flat	
a	2,10
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	2,05

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 21 diameters and 2 coatings.

Please consider the environment, before printing this document.