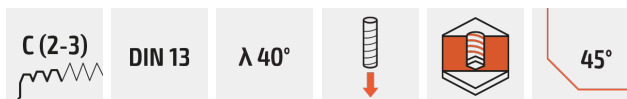


**TAP** **TAP\_S** **00022** Maschi: Linea Standard

  
Visit the online  
Product Sheet

# T00022V01800001

HSSE machine taps for blind bores. 40°Helix



## Details

|                          |         |
|--------------------------|---------|
| Counterbore diameter     |         |
| dv                       | M18     |
| Diameter of cutting edge |         |
| D                        | 18,00   |
| Thread pitch             |         |
| P                        | 2,50    |
| Overall Length           |         |
| L                        | 125     |
| Cutting length           |         |
| l                        | 25,50   |
| Shank Diameter           |         |
| d                        | 14,00   |
| Flat                     |         |
| a                        | 11,00   |
| Number of Flutes         |         |
| Z                        | 4       |
| References standard      |         |
| Norm                     | DIN 376 |
| Pre-hole                 |         |
| Dpr                      | 15,50   |

## Materials

|                                |                        |
|--------------------------------|------------------------|
| Steel < 800 n/mm <sup>2</sup>  | <div><div></div></div> |
| Steel < 1000 n/mm <sup>2</sup> | <div><div></div></div> |
| Ferritic/Martensitic steel     | <div><div></div></div> |
| Austenitic steel               | <div><div></div></div> |
| PH Duplex                      | <div><div></div></div> |
| Aluminium                      | <div><div></div></div> |

## Coatings

Vaporized (VA)

## Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

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