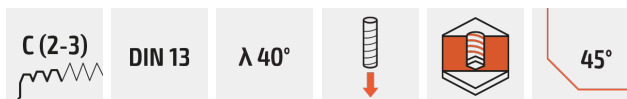


T00022V00350001

HSSE machine taps for blind bores. 40°Helix



Details

Counterbore diameter dv	M3,5
Diameter of cutting edge D	3,50
Thread pitch P	0,60
Overall Length L	56
Cutting length l	8,00
Neck Relief Length l1	18,5
Shank Diameter d	4,00
Flat a	3,00
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	2,90

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

 Please consider the environment, before printing this document.