

TAP

TAP_S

00022

Maschi: Linea Standard



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Product Sheet

T00022V00300001

HSSE machine taps for blind bores. 40°Helix



DIN 13

λ 40°



45°

Details

Counterbore diameter dv	M3
Diameter of cutting edge D	3,00
Thread pitch P	0,50
Overall Length L	56
Cutting length l	7,00
Neck Relief Length l1	15,0
Shank Diameter d	3,50
Flat a	2,70
Number of Flutes Z	3
References standard Norm	DIN 371
Pre-hole Dpr	2,50

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

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