

TAP

TAP\_S

00022

Maschi: Linea Standard



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Product Sheet

# T00022V00200001

HSSE machine taps for blind bores. 40°Helix



DIN 13

λ 40°



45°

## Details

|                               |         |
|-------------------------------|---------|
| Counterbore diameter<br>dv    | M2      |
| Diameter of cutting edge<br>D | 2,00    |
| Thread pitch<br>P             | 0,40    |
| Overall Length<br>L           | 45      |
| Cutting length<br>l           | 6,00    |
| Neck Relief Length<br>l1      | 12,0    |
| Shank Diameter<br>d           | 2,80    |
| Flat<br>a                     | 2,10    |
| Number of Flutes<br>Z         | 3       |
| References standard<br>Norm   | DIN 371 |
| Pre-hole<br>Dpr               | 1,60    |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Ferritic/Martensitic steel     |  |
| Austenitic steel               |  |
| PH Duplex                      |  |
| Aluminium                      |  |

## Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 23 diameters and 2 coatings.

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