

TAP

TAP_S

00022

Maschi: Linea Standard



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Product Sheet

T00022T02700001

HSSE machine taps for blind bores. 40° Helix



DIN 13

λ 40°



45°

Details

Counterbore diameter	
dv	M27
Diameter of cutting edge	
D	27,00
Thread pitch	
P	3,00
Overall Length	
L	160
Cutting length	
l	37,50
Shank Diameter	
d	20,00
Flat	
a	16,00
Number of Flutes	
Z	5
References standard	
Norm	DIN 376
Pre-hole	
Dpr	24,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 23 diameters and 2 coatings.

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