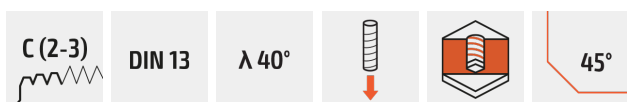
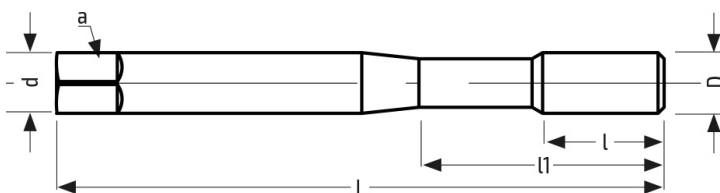


T00022T02400001

HSSE machine taps for blind bores. 40°Helix



Details

Counterbore diameter	
dv	M24
Diameter of cutting edge	
D	24,00
Thread pitch	
P	3,00
Overall Length	
L	160
Cutting length	
l	35,50
Shank Diameter	
d	18,00
Flat	
a	14,50
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	21,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 23 diameters and 2 coatings.

 Please consider the environment, before printing this document.