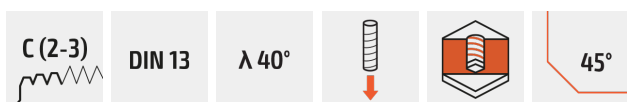
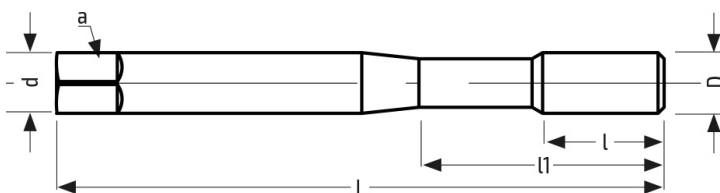


TAP TAP_S 00022 Maschi: Linea Standard


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Product Sheet

T00022T00400001

HSSE machine taps for blind bores. 40°Helix



Details

Counterbore diameter	
dv	M4
Diameter of cutting edge	
D	4,00
Thread pitch	
P	0,70
Overall Length	
L	63
Cutting length	
l	8,50
Neck Relief Length	
l1	21,0
Shank Diameter	
d	4,50
Flat	
a	3,40
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	3,30

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 23 diameters and 2 coatings.

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