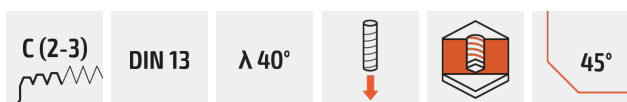
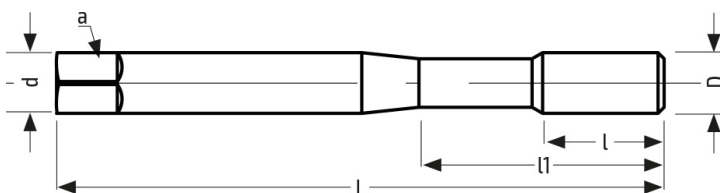


T00022T00350001

HSSE machine taps for blind bores. 40°Helix



Details

Counterbore diameter	
dv	M3,5
Diameter of cutting edge	
D	3,50
Thread pitch	
P	0,60
Overall Length	
L	56
Cutting length	
l	8,00
Neck Relief Length	
l1	18,5
Shank Diameter	
d	4,00
Flat	
a	3,00
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	2,90

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Aluminium	

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 23 diameters and 2 coatings.

 Please consider the environment, before printing this document.