

TAP

TAP_S

00021

Maschi: Linea Standard



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Product Sheet

T00021V02700001

HSSE machine taps for through holes straight flute, corrected entry



B (4-5)



DIN 13

$\lambda 0^\circ$



45°

Details

Counterbore diameter	
dv	M27
Diameter of cutting edge	
D	27,00
Thread pitch	
P	3,00
Overall Length	
L	160
Cutting length	
l	36,00
Shank Diameter	
d	20,00
Flat	
a	16,00
Number of Flutes	
Z	4
References standard	
Norm	DIN 376
Pre-hole	
Dpr	24,00

Materials

Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 26 diameters and 2 coatings.

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