

TAP

TAP\_S

00021

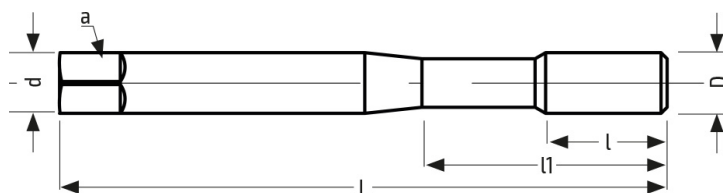
Maschi: Linea Standard



Visit the online  
Product Sheet

# T00021V00300001

HSSE machine taps for through holes straight flute, corrected entry



DIN 13

$\lambda 0^\circ$



45°

## Details

|                          |         |
|--------------------------|---------|
| Counterbore diameter     |         |
| dv                       | M3      |
| Diameter of cutting edge |         |
| D                        | 3,00    |
| Thread pitch             |         |
| P                        | 0,50    |
| Overall Length           |         |
| L                        | 56      |
| Cutting length           |         |
| l                        | 10,00   |
| Neck Relief Length       |         |
| l1                       | 18,0    |
| Shank Diameter           |         |
| d                        | 3,50    |
| Flat                     |         |
| a                        | 2,70    |
| Number of Flutes         |         |
| Z                        | 3       |
| References standard      |         |
| Norm                     | DIN 371 |
| Pre-hole                 |         |
| Dpr                      | 2,50    |

## Materials

## Coatings

Vaporized (VA)

Alternative Coatings

Balinit® TiN (NIT)

This tool is available in 26 diameters and 2 coatings.

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